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CNAS L0139



Test Report issued under the responsibility of:

TEST REPORT
IEC 60896
Stationary lead-acid batteries —
Part 21: Valve regulated types — Methods of test
Part 22: Valve regulated types — Requirements

Report Reference No.: 200600437SHA-001

Date of issue:: 2020-08-10

Total number of pages: 17

Testing Laboratory: Intertek Testing Services Shanghai

Address: Building No.86, 1198 Qinzhou Road (North), Shanghai 200233, China

Applicant's name: DESA GLOBAL ENDUSTRIYEL URUNLER ITHALAT IHRACAT SANAYI VE TICARET LIMITED SIRKETI

Address: melih gökçek bulvarı 138-22 yenimahalle – ankara, Turkey

Test specification:

Standard: IEC 60896-21:2004, IEC 60896-22:2004, Clause 6.11, 6.17

Test procedure: Testing

Non-standard test method: N/A

Test Report Form No.: TTRF_EN60896_A

Test Report Form(s) Originator: Intertek ETL SEMKO shanghai

Master TRF: Dated 2010-11

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Test item description: SEALED LEAD ACID BATTERY



Trade Mark:



Manufacturer: FIRSTPOWER TECH. CO. LTD.

Model/Type reference: DS 12 V-26 Ah

Ratings: 12 V 26 Ah

Testing procedure and testing location:	
<input checked="" type="checkbox"/> Testing Laboratory: Testing location/ address.....:	Intertek Testing Services Shanghai Building No.86, 1198 Qinzhou Road (North), Shanghai 200233, China
<input checked="" type="checkbox"/> Associated Laboratory: Testing location/ address.....:	Tested by (name + signature): William Liu  Approved by (+ signature): Sleif Sui 
<input type="checkbox"/> Testing procedure: TMP Tested by (name + signature): Approved by (+ signature): Testing location/ address.....:	
<input type="checkbox"/> Testing procedure: WMT Tested by (name + signature): Witnessed by (+ signature): Approved by (+ signature): Testing location/ address.....:	
<input type="checkbox"/> Testing procedure: SMT Tested by (name + signature): Approved by (+ signature): Supervised by (+ signature): Testing location/ address.....:	
<input type="checkbox"/> Testing procedure: RMT Tested by (name + signature): Approved by (+ signature): Supervised by (+ signature): Testing location/ address.....:	

Marking:

DS 12V-26 Ah



Note: Other models have similar label except model name and ratings.

Test item particulars : Valve regulated lead acid battery
Possible test case verdicts: - test case does not apply to the test object..... : N/A - test object does meet the requirement..... : P (Pass) - test object does not meet the requirement : F (Fail)
Testing : Date of receipt of test item..... : 2020-06-08 Date (s) of performance of tests : 2020-06-08 to 2020-08-10
General remarks: The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. "(see Enclosure #)" refers to additional information appended to the report. "(see appended table)" refers to a table appended to the report. Determination of the test conclusion is based on IEC Guide 115 in consideration of measurement uncertainty. Throughout this report a point is used as the decimal separator.

General product information:

The battery is valve regulated type stationary lead-acid battery for general use.
parameters were provided by manufacturer

Model	DS 12V-26 Ah
Parameter	12 V 26 Ah
Sample Number	7
C ₁₀ (Ah) (25°C 1.80V/cell)	26 Ah
I ₁₀ (A)	2.6 A
C ₈ (Ah) (25°C 1.75V/cell)	23 Ah
I ₈ (A)	2.9 A
C ₃ (Ah) (25°C 1.7V/cell)	18 Ah
I ₃ (A)	6 A
C ₁ (Ah) (25°C 1.60V/cell)	16 Ah
I ₁ (A)	16 A
C _{0.25} (Ah) (25°C 1.60V/cell)	12 Ah
I _{0.25} (A)	48 A
Fully charge	15 V 5.2 A 20 h
Floating charge	13.5 V - 13.8 V
Commissioning (if need)	No need
Dimensions (mm)	166x175x125 mm
Weight (kg)	8.8 kg

IEC 60896-21:2004, IEC 60896-22:2004																																				
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4	FUNCTIONAL REQUIREMENTS																																			
4.1	Overview																																			
	The following requirements are grouped into safe operation, performance and durability needs.																																			
4.2	Safe operation characteristics <table><tr><th>Test clause</th><th>Measures</th><th>Purpose</th></tr><tr><td>6.1</td><td>Gas emission</td><td>To determine the emitted gas volume</td></tr><tr><td>6.2</td><td>High current tolerance</td><td>To verify the adequacy of current conduction cross- sections</td></tr><tr><td>6.3</td><td>Short circuit current and d.c. internal resistance</td><td>To provide data for the sizing of fuses in the exterior circuit</td></tr><tr><td>6.4</td><td>Protection against internal ignition from external spark sources</td><td>To evaluate the adequacy of protective features</td></tr><tr><td>6.5</td><td>Protection against ground short propensity</td><td>To evaluate the adequacy of design features</td></tr><tr><td>6.6</td><td>Content and durability of required markings</td><td>To evaluate the quality of the markings and the content of the information</td></tr><tr><td>6.7</td><td>Material identification</td><td>To ensure the presence of material identification markings</td></tr><tr><td>6.8</td><td>Valve operation</td><td>To ensure the correct opening of safety valves</td></tr><tr><td>6.9</td><td>Flammability rating of materials</td><td>To verify the fire hazard class of battery materials</td></tr><tr><td>6.10</td><td>Intercell connector performance</td><td>To verify the maximum surface temperatures of the connectors during high rate discharges</td></tr></table>		Test clause	Measures	Purpose	6.1	Gas emission	To determine the emitted gas volume	6.2	High current tolerance	To verify the adequacy of current conduction cross- sections	6.3	Short circuit current and d.c. internal resistance	To provide data for the sizing of fuses in the exterior circuit	6.4	Protection against internal ignition from external spark sources	To evaluate the adequacy of protective features	6.5	Protection against ground short propensity	To evaluate the adequacy of design features	6.6	Content and durability of required markings	To evaluate the quality of the markings and the content of the information	6.7	Material identification	To ensure the presence of material identification markings	6.8	Valve operation	To ensure the correct opening of safety valves	6.9	Flammability rating of materials	To verify the fire hazard class of battery materials	6.10	Intercell connector performance	To verify the maximum surface temperatures of the connectors during high rate discharges	
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4.5	Test result requirements The test results required to verify the characteristics defined in 6.1 to 6.21																																			

IEC 60896-21:2004, IEC 60896-22:2004			
Clause	Requirement + Test	Result - Remark	Verdict
5	TEST SET-UP (IEC 60896-21:2004)		N/A
5.1	Accuracy of measuring instruments		N/A
5.1.1	Voltage measurements		N/A
	The instruments used shall be of an accuracy class 0,5 or better where required. The resistance of the voltmeters shall be at least 10 000 Ω/V .		N/A
5.1.2	Current measurements		N/A
	The instruments used shall be of an accuracy class 0,5 or better where required.		N/A
5.1.3	Temperature measurement		N/A
	The instruments used shall have a resolution of 1 K. The absolute accuracy of the instruments shall be 1 K or better where required.		N/A
5.1.4	Time measurements		N/A
	The time measurements shall have of an accuracy of ± 1 % or better where required.		N/A
5.1.5	Length measurements		N/A
	The instruments used shall have an accuracy of $\pm 0,1$ % or better where required.		N/A
5.1.6	Weight measurements		N/A
	The instruments used shall have an accuracy of ± 1 % or better where required.		N/A
5.1.7	Gas volume measurements		N/A
	The instruments used shall have an accuracy of ± 5 % or better where required.		N/A
5.1.8	Gas pressure measurements		N/A
	The instruments used shall have an accuracy of ± 10 % or better where required.		N/A
5.2	Selection of test units		N/A
	The units to be used for type testing according to this part of IEC 60896 shall be selected in accordance with the procedures as standard specified		N/A
5.3	General test features and rules		N/A
5.3.1	The test units shall not undergo any maintenance operations such as water or electrolyte additions or withdrawals during the entire duration of a test.		N/A

IEC 60896-21:2004, IEC 60896-22:2004																																				
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5.3.2	The test units shall be tested in the position specified by the manufacturer in the relevant technical documentation of the product range except for those cases in which a particular position is specified in the test clause. The position used in any given test shall be reported in the relevant test documentation.		N/A																																	
5.3.3	The test units shall always be tested fully charged with the method and duration of charge being exclusively that specified by the manufacturer in the relevant technical documentation of the product range except for those cases in which a particular method or duration is specified in the test subclause. The charge methods and duration used in each test shall be reported in the relevant test documentation.		N/A																																	
5.3.4	Whenever there is a significant change in a specified design feature, material, manufacturing process, relevant quality inspection and test procedures of the manufacturing location(s) of a product range, the relevant type test(s) shall be repeated to ensure that the affected product range continues to be in compliance with the defined Safe operation, Performance and Durability requirements for the intended application.		N/A																																	
5.3.5	Each test and test set-up shall be documented with photographs that give a clear image of the test units and their identification numbers.		N/A																																	
5.4	Number of test units		N/A																																	
5.4.1	The number of units to be tested is summarized below		N/A																																	
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IEC 60896-21:2004, IEC 60896-22:2004			
Clause	Requirement + Test	Result - Remark	Verdict

	Test Clause	Measures	Number of test units	N/A
	6.15	Service life at an operating temperature of 40 °C	3 cells or 3 monobloc batteries	
	6.16	Impact of a stress temperature of 55 °C or 60 °C	3 cells or 3 monobloc batteries	
	6.17	Abusive over-discharge	4+3 cells or 4+3 monobloc batteries	
	6.18	Thermal runaway sensitivity	6 cells or 6 monobloc batteries	
	6.19	Low temperature sensitivity	3 cells or 3 monobloc batteries	
	6.20	Dimensional stability at elevated internal pressure and temperature	1 cell or 1 monobloc battery	
	6.21	Stability against mechanical abuse of units during installation	2 cells or 2 monobloc batteries	
5.5	Suggested test sequence			N/A
	Multiple tests on the same units are allowed. However, the test sequence should be planned carefully to ensure that the execution of one test does not disturb or unduly influence the outcome of a subsequent test or cause hidden safety problems. In some cases, a test clause may proscribe a sequence of tests. Separate units may be used for each test unless otherwise specified. The manufacturer makes the final decision on the test sequence. The adopted test sequence shall be recorded in the relevant test documentation.			N/A
5.6	Customer test			N/A
5.6.1	The test units and test to be used for acceptance or commissioning tests shall be selected and defined by a joint agreement between the battery supplier and battery user.			N/A
	For an acceptance or commissioning capacity test, a discharge at the 3 h rate to a final voltage of 1,70 Vpc or as agreed upon between battery supplier and battery user, shall be selected.			N/A

6	TEST METHODS AND REQUIREMENTS AND CHARACTERISTICS		N/A
6.1	Gas emission	Refer to table 6.1	N/A
6.2	High current tolerance	Refer to table 6.2	N/A
6.3	Short-circuit current and d.c. internal resistance	Refer to table 6.3	N/A
6.4	Protection against internal ignition from external spark sources	Refer to table 6.4	N/A
6.5	Protection against ground short propensity	Refer to table 6.5	N/A
6.6	Content and durability of required markings	Refer to table 6.6	N/A
6.7	Material identification	Refer to table 6.7	N/A
6.8	Valve operations	Refer to table 6.8	N/A
6.9	Flammability rating of materials	Refer to table 6.9	N/A
6.10	Intercell connector performance	Refer to table 6.10	N/A

IEC 60896-21:2004, IEC 60896-22:2004			
Clause	Requirement + Test	Result - Remark	Verdict
6.11	Discharge capacity	Refer to table 6.11	P
6.12	Charge retention during storage	Refer to table 6.12	N/A
6.13	Float service with daily discharges	Refer to table 6.13	N/A
6.14	Recharge behaviour	Refer to table 6.14	N/A
6.15	Service life at an operating temperature of 40 °C	Refer to table 6.15	N/A
6.16	Impact of a stress temperature of 55 °C or 60 °C	Refer to table 6.16	N/A
6.17	Abusive over-discharge	Refer to table 6.17	P
6.18	Thermal runaway sensitivity	Refer to table 6.18	N/A
6.19	Low temperature sensitivity	Refer to table 6.19	N/A
6.20	Dimensional stability at elevated internal pressure and temperature	Refer to table 6.20	N/A
6.21	Stability against mechanical abuse of units during installation	Refer to table 6.21	N/A

ANNEX A	(NORMATIVE) USER STATEMENT OF REQUIREMENTS (IEC 60896-22)		N/A																						
1)	Application description information		N/A																						
	Application summary		N/A																						
	Load (in A or W) and autonomy time profile(s)		N/A																						
	Minimum and maximum system float voltage		N/A																						
	Maximum or boost charge system voltage available Y/N If yes what value?		N/A																						
	Minimum system discharge voltage or low voltage disconnect Y/N If yes what value?		N/A																						
	Expected minimum and maximum operating temperatures and their duration per year		N/A																						
	Any other relevant information or operational requirements such as duration and frequency of power outages, of diagnostic discharges and of energy cost saving actions		N/A																						
2)	Product specification information		N/A																						
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IEC 60896-21:2004, IEC 60896-22:2004			
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	<table><tr><th colspan="2">Product performance in service</th><th colspan="6">Compliance information mandatory or on as-needed basis</th></tr><tr><td>6.11</td><td>Discharge capacity</td><td>Data for</td><td>C₁₀</td><td>C₈</td><td>C₃</td><td>C</td><td>C_{0,25}</td></tr><tr><td>6.12</td><td>Charge retention during storage</td><td colspan="6">Pass</td></tr><tr><td>6.13</td><td>Float service with daily discharges</td><td colspan="6">Value to be requested as function of service environment</td></tr><tr><td>6.14</td><td>Recharge behaviour</td><td colspan="6">Pass</td></tr></table>	Product performance in service		Compliance information mandatory or on as-needed basis						6.11	Discharge capacity	Data for	C ₁₀	C ₈	C ₃	C	C _{0,25}	6.12	Charge retention during storage	Pass						6.13	Float service with daily discharges	Value to be requested as function of service environment						6.14	Recharge behaviour	Pass						N/A																								
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ANNEX B	(NORMATIVE) SUPPLIER STATEMENT OF PRODUCT RANGE TEST RESULTS (IEC 60896-22)					N/A																																																																	
1)	General product type information					N/A																																																																	
	Product manufacturer					N/A																																																																	
	Manufacturing site of tested product					N/A																																																																	
	Product name					N/A																																																																	
	Product model range					N/A																																																																	
	Product comprising the above model range					N/A																																																																	
	Product tested					N/A																																																																	
2)	Product test performance information					N/A																																																																	
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IEC 60896-21:2004, IEC 60896-22:2004																																			
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IEC 60896-21:2004, IEC 60896-22:2004			
Clause	Requirement + Test	Result - Remark	Verdict

Table 6.11	Discharge capacity	Verdict:	Pass
Test method:			
Capacity C _{0.25} (0,25 h rate)			
1. The discharge shall be started within 1 h to 24 h after fully charged.			
2. Discharged with a constant current I _{0.25} to U _{final} = 1.60 Vpc.			
3. Recorded discharge time and calculated capacity.			
4. Corrected the capacity to temperature of 25 °C. θ is the initial temperature,			
$C_{a25\text{ }^{\circ}\text{C}} = C / [1 + \lambda (\theta - 25)] \text{ in Ah, } (\lambda = 0,01)$			
Capacity C (1 h rate)			
1. The discharge shall be started within 1 h to 24 h after fully charged.			
2. Discharged with a constant current I ₁ to U _{final} = 1.60 Vpc.			
3. Recorded discharge time and calculated capacity.			
4. Corrected the capacity to temperature of 25 °C. θ is the initial temperature,			
$C_{a25\text{ }^{\circ}\text{C}} = C / [1 + \lambda (\theta - 25)] \text{ in Ah, } (\lambda = 0,01)$			
Capacity C ₃ (3 h rate)			
1. The discharge shall be started within 1 h to 24 h after fully charged.			
2. Discharged with a constant current I ₃ to U _{final} = 1.70 Vpc .			
3. Recorded discharge time and calculated capacity.			
4. Corrected the capacity to temperature of 25 °C. θ is the initial temperature,			
$C_{a25\text{ }^{\circ}\text{C}} = C / [1 + \lambda (\theta - 25)] \text{ in Ah, } (\lambda = 0,006)$			
Capacity C ₈ (8 h rate)			
1. The discharge shall be started within 1 h to 24 h after fully charged.			
2. Discharged with a constant current I ₈ to U _{final} = 1.75 Vpc .			
3. Recorded discharge time and calculated capacity.			
4. Corrected the capacity to temperature of 25 °C. θ is the initial temperature,			
$C_{a25\text{ }^{\circ}\text{C}} = C / [1 + \lambda (\theta - 25)] \text{ in Ah, } (\lambda = 0,006)$			
Capacity C ₁₀ (10 h rate)			
1. The discharge shall be started within 1 h to 24 h after fully charged.			
2. Discharged with a constant current I ₁₀ to U _{final} = 1.80 Vpc.			
3. Recorded discharge time and calculated capacity.			
4. Corrected the capacity to temperature of 25 °C. θ is the initial temperature,			
$C_{a25\text{ }^{\circ}\text{C}} = C / [1 + \lambda (\theta - 25)] \text{ in Ah, } (\lambda = 0,006)$			

Model name:	DS 12 V-26 Ah					
Requirements	$C_a \geq 95\%C_{rt}$					
Sample No:	Capacity C_{10} (Ah)	Capacity C_8 (Ah)	Capacity C_3 (Ah)	Capacity C_1 (Ah)	Capacity $C_{0.25}$ (Ah)	Remark
C_{rt}	26	23	18	16	12	—
$95\%C_{rt}$	24.7	21.85	17.1	15.2	11.4	—
1	31.56	31.30	27.65	23.79	16.70	P
2	30.10	30.09	27.15	22.48	15.87	P
3	31.96	32.42	29.19	24.70	17.90	P
4	30.84	31.00	27.97	23.71	17.22	P
5	28.05	29.34	27.02	22.94	16.77	P
6	30.87	31.06	28.08	23.89	17.36	P

IEC 60896-21:2004, IEC 60896-22:2004			
Clause	Requirement + Test	Result - Remark	Verdict

Table 6.17	Abusive over-discharge	Verdict:	Pass
Test method:			
Each battery has an actual capacity $C_a \geq C_3$ and was fully charged. One of the 4 units shall be discharged, at a unit temperature of 18 °C to 27 °C, with a current of I_{10} for 3 h and then connected to the remaining 3 fully charged units in series and with the intercell connectors giving, between each units, an air gap of 10 mm or as specified in the appropriate technical documentation of the product range. unbalanced string over-discharge test (four fully charged batteries string) 1. This four unit string shall then be discharged, with all unit temperatures between 18 °C to 27 °C, with a current $I = I_{10}$ (U_{final} 1,80 V_{pc}) until the voltage of the three, initially fully charged units reach a total voltage of U_{final} of $3 \times n \times 1,70 V_{pc}$ where n is the number of cells in this substring. 2. After the discharge and a 24 h \pm 0,1 h stand in the discharged state, the four unit string shall be recharged in series for 168 h \pm 0,1 h with a current limited to $I = 2,0 I_{10}$ and a voltage limited to the float voltage specified by the manufacturer for either 20 °C or 25 °C. 3. At the end of the 168 h \pm 0,1 h of charge, the units shall be subjected, as a four unit string, to a capacity test with a constant current of $I = I_3$ to a U_{final} of $4 \times n \times 1,70 V_{pc}$ and the capacity C_a corrected to 20 °C or 25 °C. 4. The capacity C_a of the string shall be referenced to the rated capacity C_{rt} (3 h – U_{final} 1,70 V_{pc} at the selected reference temperature) as shown below and gives the unbalanced over-discharge C_{aod} capacity ratio. This value shall be reported. $C_{aod} = C_a / C_{rt}$ cyclic over-discharge test (three fully charged batteries string) 1. The units shall be discharged individually or as a string, with all unit temperatures between 18 °C to 27 °C and with a constant current of $I = I_{10}$ to a voltage U_{final} of $n \times 1,25 V_{pc}$ where n is the number of cells per unit or string. 2. After the discharge and a 1 h \pm 0,1 h stand in the discharged state, the units shall be recharged for 168 h \pm 0,1 h with a current limited to $I = 2,0 I_{10}$ and a voltage limited to the float voltage specified by the manufacturer for either 20 °C or 25 °C. 3. The sequence outlined above shall be repeated 5 times. 4. At the end of the fifth 168 h \pm 0,1 h of charge, the units or the string shall be 5. subjected to a capacity test with a constant current of $I = I_3$ to U_{final} of $n \times 1,70 V_{pc}$ and the capacity C_a corrected to 20 °C or 25 °C. 6. The capacity C_a of each unit or of the string shall be referenced to the rated capacity C_{rt} (3 h – U_{final} 1,70 V_{pc} at the selected reference temperature) as shown below and gives the cyclic over-discharge C_{aoc} capacity ratio. This value(s) shall be reported $C_{aoc} = C_a / C_{rt}$			

IEC 60896-21:2004, IEC 60896-22:2004			
Clause	Requirement + Test	Result - Remark	Verdict

6.17 Abusive over-discharge			Pass
Model name:	DS 12 V-26 Ah		
Requirement:	$C_{aod} (\%) \geq 80\%$, $C_{aoc} (\%) \geq 90\%$		
C_a (Ah)	24.91	C_a (Ah)	27.42
C_{rt} (Ah)	18	C_{rt} (Ah)	18
$C_{aod} (\%)$	138.39	$C_{aoc} (\%)$	152.33

IEC 60896-21:2004, IEC 60896-22:2004			
Clause	Requirement + Test	Result - Remark	Verdict

Photos:



IEC 60896-21:2004, IEC 60896-22:2004			
Clause	Requirement + Test	Result - Remark	Verdict

Photos:

